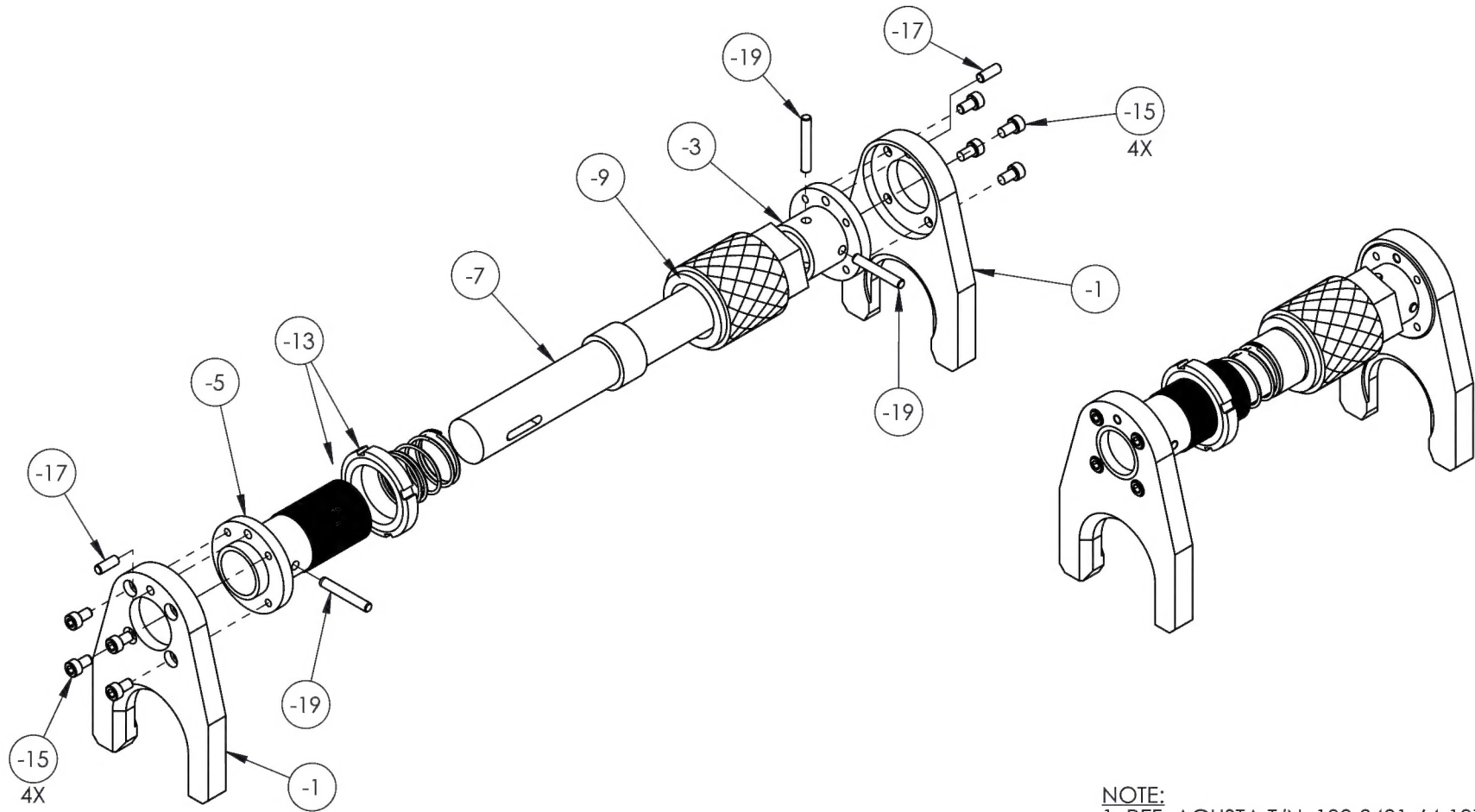


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	-21 ADDED BOM INFO CENTURY SPRING #S-1033.	5/14/2014	RJC	RJC



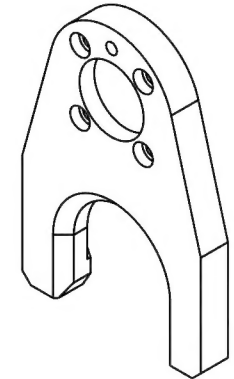
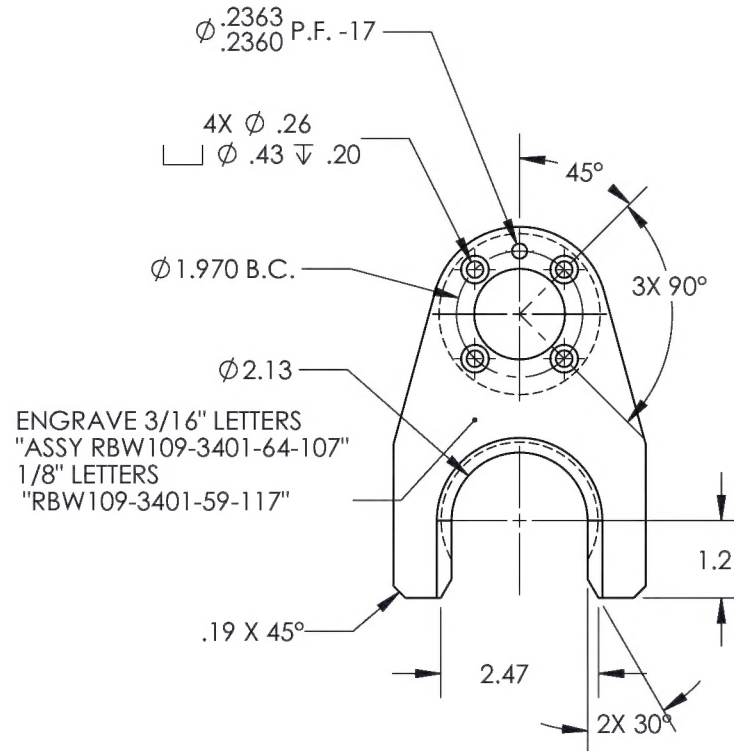
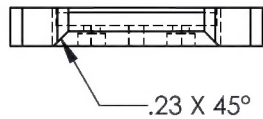
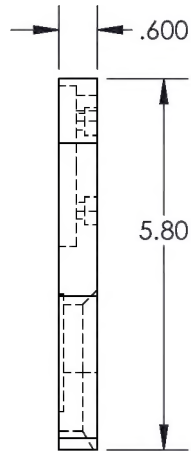
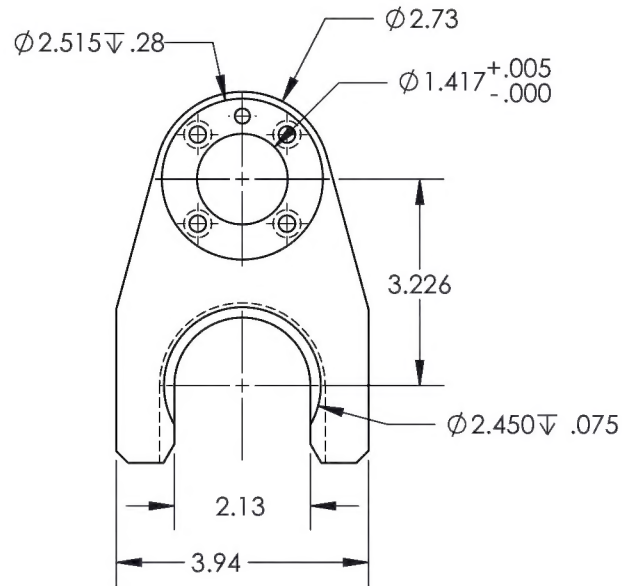
NOTE:

1. REF. AGUSTA T/N: 109-3401-64-107.
2. PART OF KIT RBW109-3900-81-107.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	RED BARN MACHINE				
			-1	2	PLATE	6061	5/8 X 4-1/8 X 6	2	TITLE TOOL ASSY, ENGINE TO TRANSMISSION DRIVE SHAFT REMOVE/INSTL				
			-3	1	SLEEVE	6061	Ø2-1/2 X 1-7/8	3	DWG NO. RBW109-3401-64-107				
			-5	1	SLEEVE	6061	Ø2-1/2 X 3-7/8	4	REV A				
			-7	1	SHAFT & RING	6061	Ø1-1/2 X 10	5	MAT'L				
			-9	1	SLEEVE	6061	Ø2-1/4 X 3-1/8	6	DRAWN BY: GILBERT				
		B/O	-11	1	COVERING	FIBERGLASS	CASCADE COMPOSITES, LLC	7	UNLESS OTHERWISE SPECIFIED				
		B/O	-13	2	RING NUT	STEEL	M40 X 1.5 J.W. WINCO #KM-8	1	DIMENSIONS ARE IN INCHES				
		B/O	-15	8	SCREW	STEEL	SHCS 6mm X 10mm MCMaster-CARR #91290A316	1	.XXX ± .005 FRACTIONS ± 1/32				
		B/O	-17	2	PIN	STEEL	Ø6mm X 16mm MCMaster-CARR #91595A446	1	.XX ± .01 ANGLES ± 5°				
		B/O	-19	3	PIN	STEEL	Ø6mm X 40mm MCMaster-CARR #91595A476	1	.X ± .1				
		B/O	-21	1	SPRING	STEEL	Ø1.42 X 1-1/4H X Ø.095 X 5-1/2 COILS CENTURY SPRING #S-1033	1	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R				
									2. DIMENSIONAL LIMITS APPLY AFTER PLATING				
									SCALE 1:4				
									DATE 4/8/2011				
									SHEET 1 OF 7				

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
			APPROVED

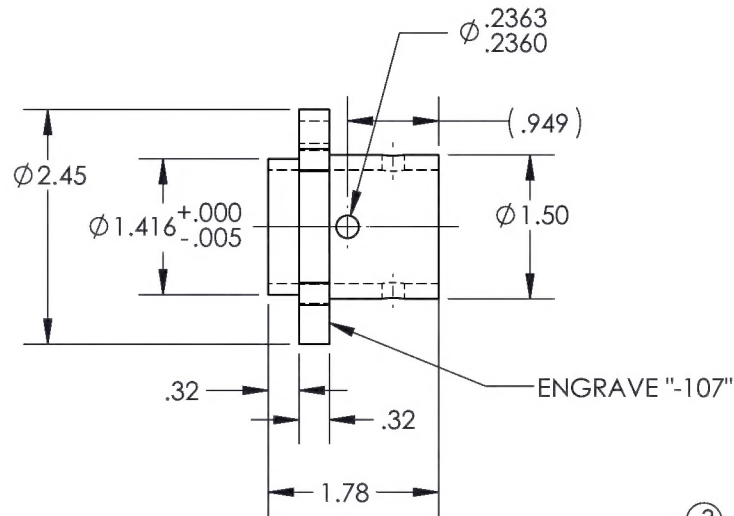
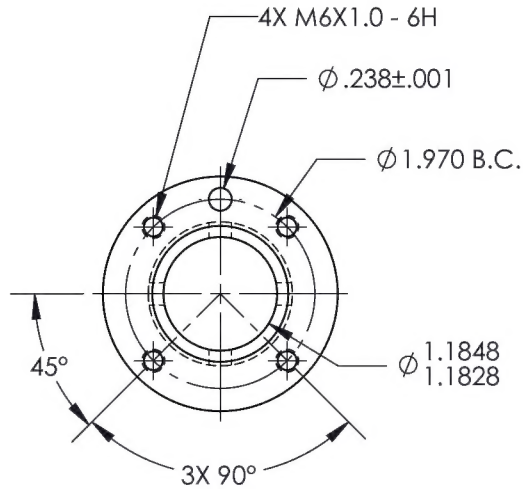


①
PLATE

RED BARN MACHINE	
TITLE TOOL ASSY, ENGINE TO TRANSMISSION DRIVE SHAFT REMOVE/INSTL	
DWG NO. RBW109-3401-64-107-1	REV A
MAT'L 6061	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH GRAY ANODIZE
.X ± .1	SPEC MIL-A-8625F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW109E
SCALE 1:3	DATE 4/8/2011
SHEET 2 OF 7	

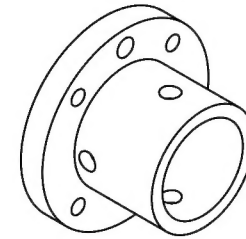
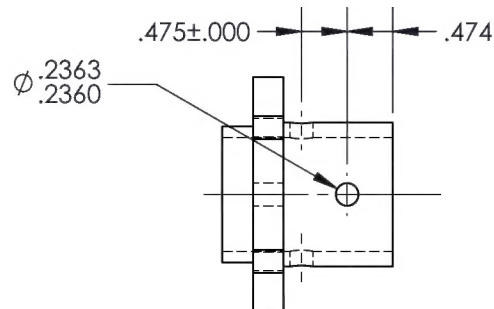
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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



③

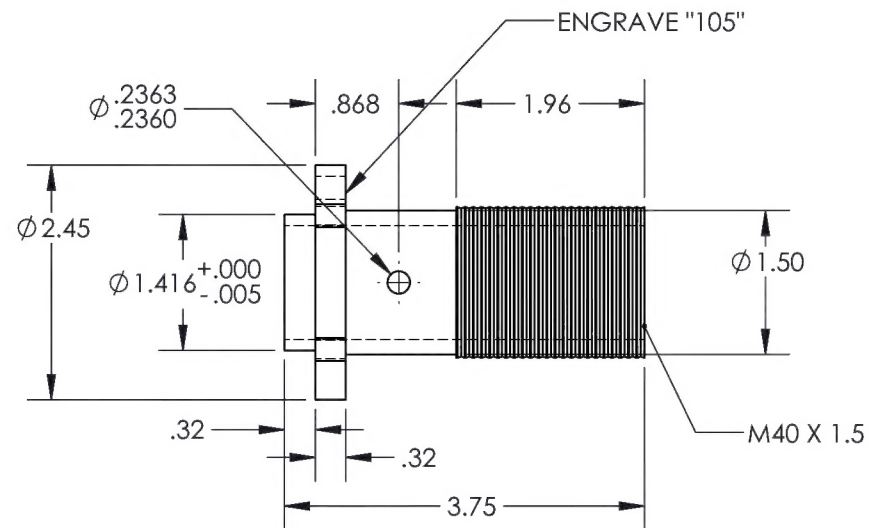
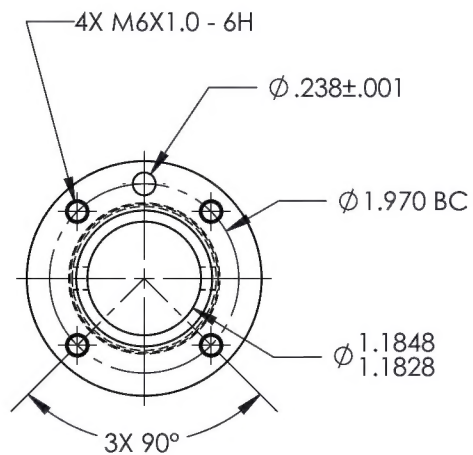
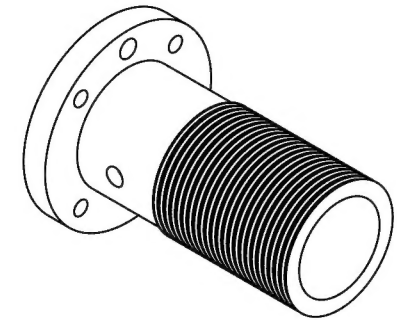
SLEEVE



RED BARN MACHINE	
TITLE TOOL ASSY, ENGINE TO TRANSMISSION DRIVE SHAFT REMOVE/INSTL	
DWG NO. RBW109-3401-64-107-3	REV A
MAT'L 6061	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH GRAY ANODIZE
.X ± .1	SPEC MIL-A-8625F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW109E
SCALE 1:2	DATE 4/8/2011
SHEET 3 OF 7	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



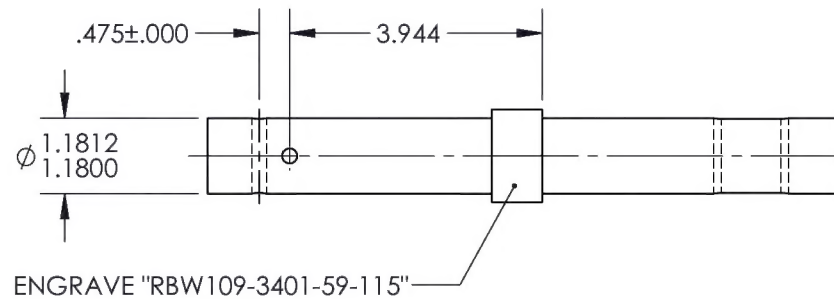
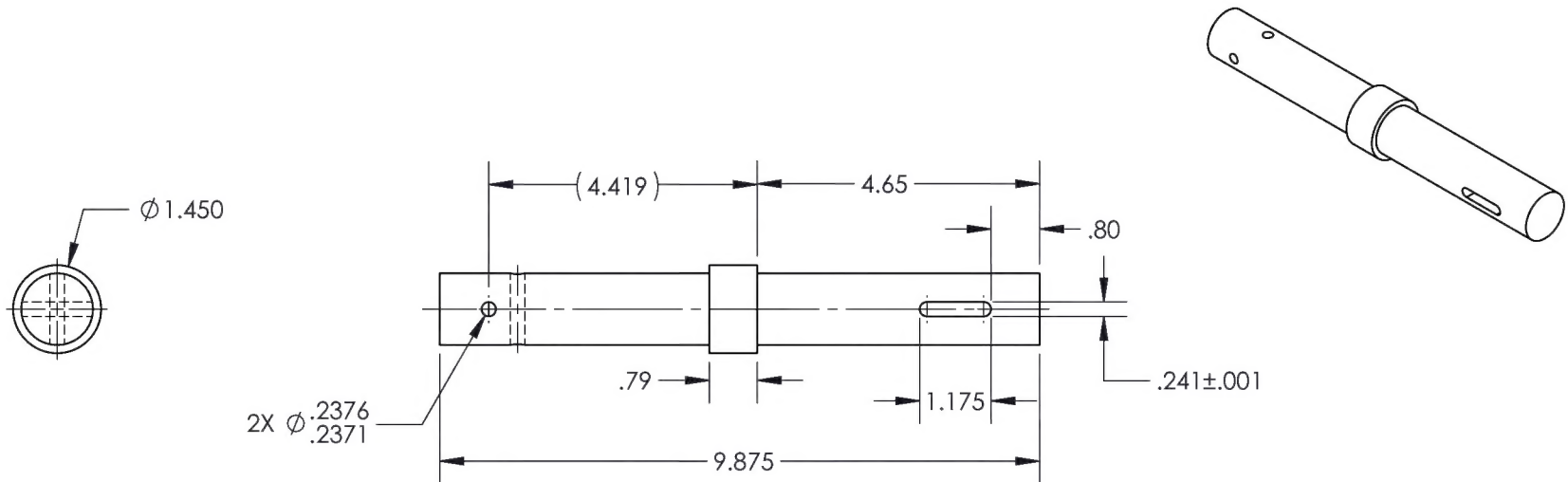
(-5)

SLEEVE

RED BARN MACHINE	
TITLE TOOL ASSY, ENGINE TO TRANSMISSION DRIVE SHAFT REMOVE/INSTL	
DWG NO. RBW109-3401-64-107-5	REV A
MAT'L 6061	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH GRAY ANODIZE
.X ± .1	SPEC MIL-A-8625F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW109E
SCALE 1:2	DATE 4/8/2011
SHEET 4 OF 7	


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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
			APPROVED



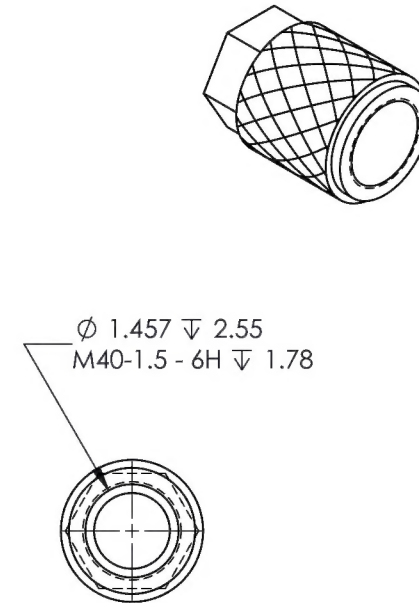
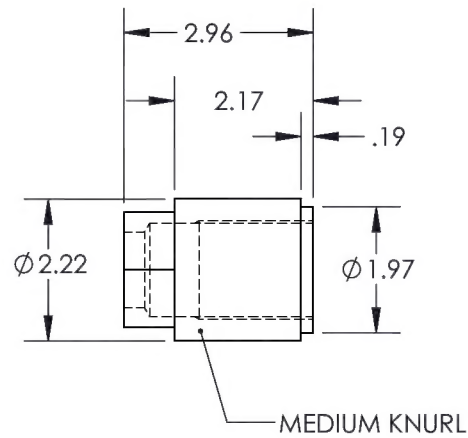
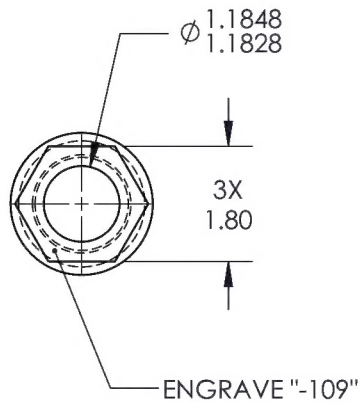
⑦

SHAFT & RING

 RED BARN MACHINE	
TITLE TOOL ASSY, ENGINE TO TRANSMISSION DRIVE SHAFT REMOVE/INSTL	
DWG NO. RBW109-3401-64-107-7	REV A
MAT'L 6061	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	APPROVED <i>D Weil</i> HEAT TREAT FINISH CLEAR ANODIZE SPEC MIL-A-8625F, TYPE II, CLASS I USED ON MODEL AW109E
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:3	DATE 4/8/2011
SHEET 5 OF 7	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

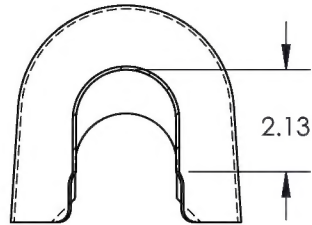
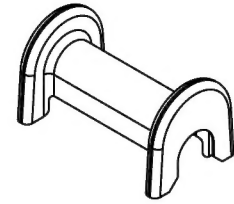
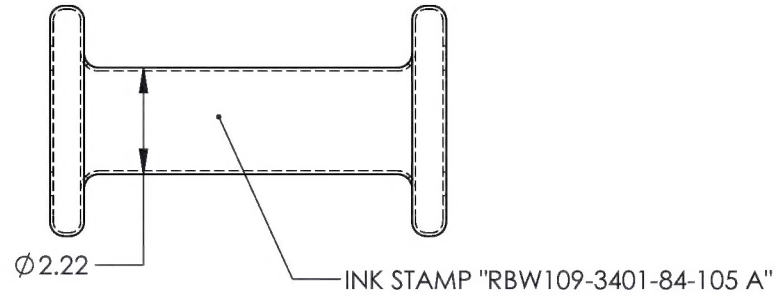


(-9)
SLEEVE

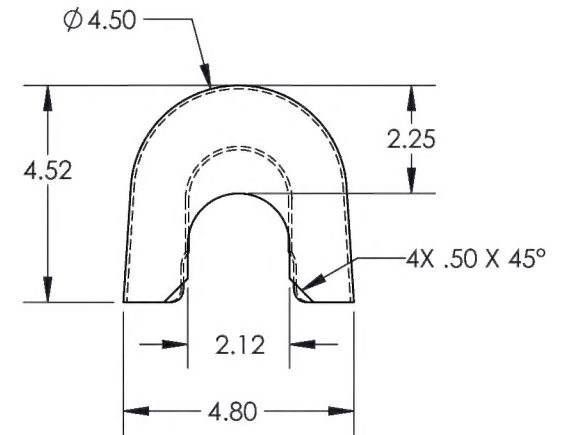
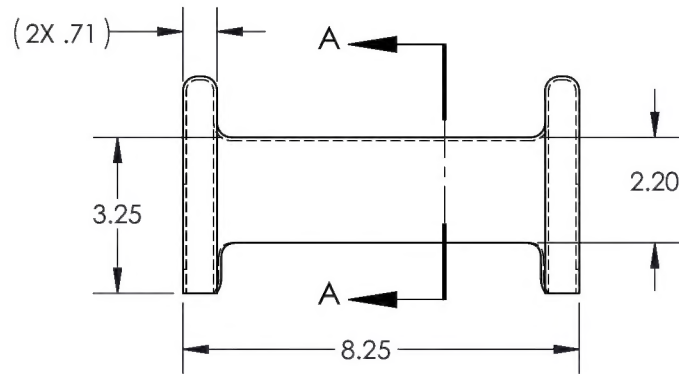
RED BARN MACHINE	
TITLE TOOL ASSY, ENGINE TO TRANSMISSION DRIVE SHAFT REMOVE/INSTL	
DWG NO. RBW109-3401-64-107-9	REV A
MAT'L 6061	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH GRAY ANODIZE
.X ± .1	SPEC MIL-A-8625F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW109E
SCALE 1:3	DATE 4/8/2011
SHEET 6 OF 7	

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REV	DESCRIPTION	DATE	INITIAL
			APPROVED

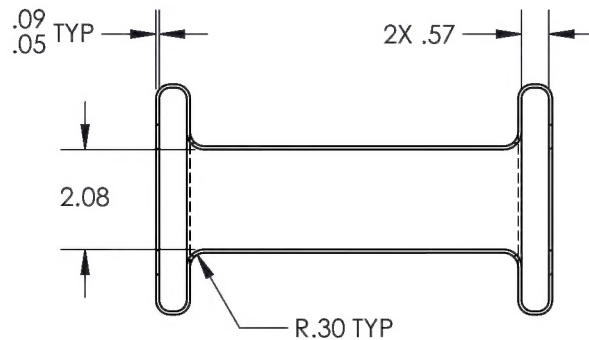


SECTION A-A



(-11)

COVERING



RED BARN MACHINE	
TITLE TOOL ASSY, ENGINE TO TRANSMISSION DRIVE SHAFT REMOVE/INSTL	
DWG NO. RBW109-3401-64-107-11	REV A
MAT'L FIBERGLASS	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH PAINT YELLOW
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW109E
SCALE 1:4	DATE 4/8/2011
SHEET 7 OF 7	